

TECHNICAL DATA SHEET

ROMILOY[®] 1045 F PG

ROMIRA

PC/ABS, injection moulding grade, varnishable, plating grade, impact modified

PROPERTY	Test Method	Condition	Unit	Value*
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MECHANICAL.....

Tensile Modulus	DIN EN ISO 527	1 mm/min 23 °C	MPa	1,850
Tensile Strength	DIN EN ISO 527	50 mm/min 23 °C	MPa	42
Elongation at Break	DIN EN ISO 527	50 mm/min 23 °C	%	> 50
Flexural Modulus	DIN EN ISO 178	2 mm/min 23 °C	MPa	1,800
Flexural Strength	DIN EN ISO 178	2 mm/min 23 °C	MPa	60
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm 23 °C	kJ/m ²	45
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm 23 °C	kJ/m ²	n.b.

PHYSICAL.....

Density	DIN EN ISO 1183	23 °C, 50 % RH	g/cm ³	1.09
Water Absorption	DIN EN ISO 62	23 °C, 50 % RH, 24 h	%	0.2

THERMAL.....

Heat deflection temperature (HDT/A)	DIN EN ISO 75-1	1,8 MPa	°C	-
Vicat Softening Temperature (B 50)	DIN EN ISO 306	50 N, 50 °C/h	°C	115
Melt Mass-Flow Rate (MFR)	DIN EN ISO 1133	260 °C, 5 kg	g/10 min	20
Processing Shrinkage	DIN EN ISO 294-4	23 °C	%	0.4 - 0.7
Flammability (own test)	UL94	1.5 mm	--	HB